

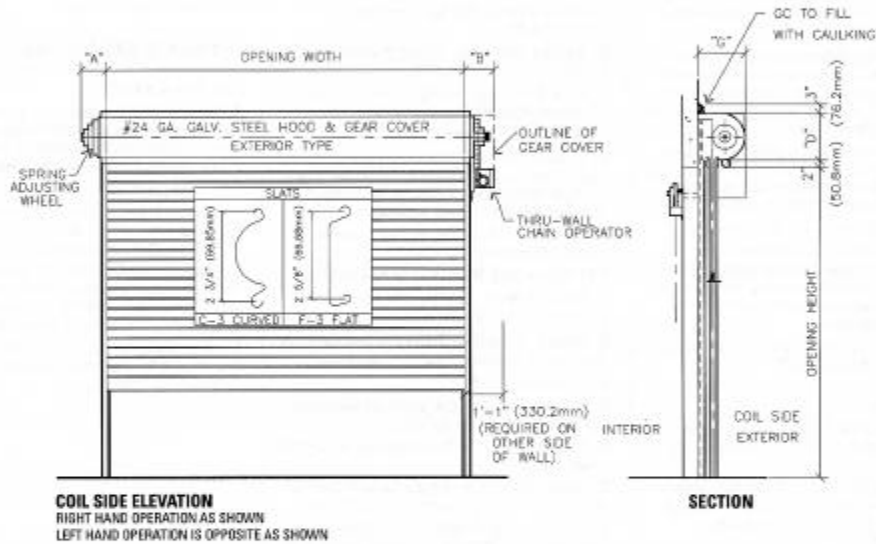
# COILING SERVICE DOOR—MODEL S54\*

08330/ATL  
Buyline 0371

- Thru-wall hand chain operated
  - Exterior face mounted
  - Standard, not weatherstripped
- For weatherstripped doors see Model S55.

\*Suffix letters indicate material and/or finish of curtain.  
For alternate material or finish of curtain see Optional Features.

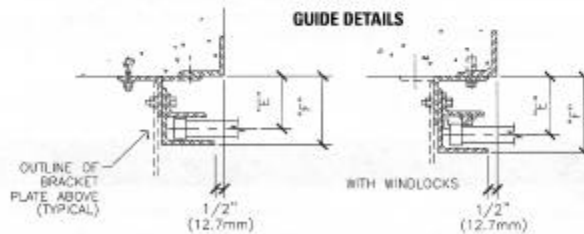
GS Galvanized without baked-on finish coat  
PS Galvanized with baked-on finish coat  
MA Mill finish aluminum  
AA Clear anodized aluminum  
DA Bronze aluminum  
ST Stainless steel



3" (76.2 mm) is dimension of top hood bead. Where headroom is limited, 3" (76.2 mm) requirement can be eliminated by turning bead down.

Windlocks are standard on doors over 18'-4 1/8" (5610 mm) wide and optional for doors under 18'-4 1/8" (5610 mm) wide.

Where clearances are critical, dimensions shown can be reduced. Consult Technical Services.



**atlas door**

# COILING SERVICE DOOR—MODEL S54PS

08330/ATL  
Bayline 0371

## SPECIFICATIONS

### PART 1 GENERAL

#### 1.01 Section Includes

- A. Type:** Coiling Service Doors are to be Atlas Door™ Model S54PS as manufactured by Clopay Building Products Company, Inc.
- B. Operation:** To be thru-wall chain hoist operated using gear reduction and galvanized hand chain, mounted on interior wall.
- C. Mounting:** To be exterior face mounted on a prepared opening. Hand chain gearing cover for exterior mounting to be provided.

#### 1.02 Related Work

- A. Opening preparation, miscellaneous or structural steel, access panels, finish or field painting, electrical wires, wiring, disconnect switches, conduit are in the scope of the work of other sections or trades.**
- B. Submit manufacturer's product data and installation instructions for each type of coiling door. Include both published data and any specific data prepared for this project.**
- 1.03 Single-Source Responsibility**
  - A. Provide doors, guides, motors, and accessories from one manufacturer for each type of door. Provide secondary components from source acceptable to manufacturer of primary components.**

### PART 2 PRODUCT

#### 2.01 Curtain

- A. Slats:** Cold roll-formed in continuous lengths of galvanized steel interlocked to form curtains.
- B. Endlocks:** Each end of alternate slats to be fitted with endlocks to act as a wearing surface in the guides and to maintain slat alignment.
- C. Windload:** Door construction designed to satisfy windload of 20 PSF (0.96 kPa) or 87 MPH (140 KPH).
- D. Gauge:** Thickness of slat material to be as required by width of opening and windloading conditions.

**E. Galvanizing:** Zinc-coated in accordance with ASTM A653.

**F. Bottom Bar:** Curtain to be reinforced with a bottom bar consisting of two steel angles.

#### 2.02 Spring Counterbalance

- A. Counterbalance:** Housed in a steel pipe of diameter and wall thickness to restrict maximum deflection to .03" per foot (2.5 mm/m) of door width.
- B. Springs:** To be helical torsion type designed to include an overload factor of 25% and for optimum ease of operation. Springs are to be grease-packed and are to be mounted on a cold rolled steel inner shaft.
- C. Hand Chain:** Pull not to exceed 35 lbs. (156 N).
- D. Spring Tension:** Adjustable from outside of end bracket plate.
- E. Ball Bearing:** Sealed, to minimize wear of pipe shaft rotation around inner shaft.

#### 2.03 Bracket Plates

- A. Bracket Plates:** Carrying pipe counterbalancing shaft are to be no less than 1/4" (6.35 mm) thickness and to house ends of door coil. Shape of plate to be square.
- B. Drive End Bracket Plate:** Fitted with a sealed ball bearing.

#### 2.04 Guide and Wall Angle Assembly

- A. Guides/Wall Angles:** Structural steel angles of 1/2" (4.76 mm) minimum thickness.
- B. Depth of Guide:** To provide adequate slat penetration to satisfy specified windloading.

#### 2.05 Hoods

- A. Hoods:** To house coil are to be fabricated of #24 U.S. Gauge galvanized steel.
- B. Reinforcing:** To be laterally reinforced to prevent sag.
- C. Intermediate Hood Supports:** Furnish where door width exceeds 16'-0" (4877 mm).
- D. Top Bead of Hood:** To be suitable for fastening to header and to receive caulking for weather protection.
- E. Gear Cover:** To house chain hoist operator; to be fabricated of #24 U.S. Gauge galvanized steel.

#### 2.06 Locking

**A. Hand Chain Lock:** Locking bracket provided, suitable for padlocking (padlock by others).

#### 2.07 Finish

- A. Galvanized Surfaces:** Slats and hood (etc.) galvanized. Baked-on gray or tan coat of epoxy-modified polyester on slats and hood. Shop coat of rust-inhibiting metallic primer on all remaining ungalvanized surfaces, except bearings.
- B. Ungalvanized Surfaces:** Shall consist of a shop coat of rust-inhibiting metallic primer (gray) (brown) on exposed ferrous surfaces, except bearings.

### PART 3 EXECUTION

#### 3.01 Examination

**A. Verify that dimensions are correct and project conditions are suitable for installation. Do not proceed with installation until unsatisfactory conditions have been corrected.**

#### 3.02 Installation

- A. Installation:** To be by authorized Atlas Door representative and in accordance with Atlas Door standards and instructions.
- B. Submit manufacturer's product data and installation instructions for each type of coiling door. Include both published data and any specific data prepared for this project.**
- Note to Specifiers...** Please see end of this section for frequently specified Optional Features.

Opening Height	Without Windlocks				With Windlocks				Opening Width	Without Windlocks		With Windlocks	
	"B"	"G"	"E"	"F"	"D"	"G"	"E"	"F"		"A"	"B"	"A"	"B"
to 8'-1" (2769 mm)	16"	18 1/2"	3"	3 1/2"	17"	17 1/2"	3 1/2"	4 1/2"	to 12'-4 1/2" (3761 mm)	8 1/2"	12 1/2"	9"	12 1/2"
8'-1 1/2" to 11'-1" (2772 mm) (3378 mm)	17"	17 1/2"	3"	3 1/2"	18"	18 1/2"	3 1/2"	4 1/2"	12'-5" to 16'-4 1/2" (3769 mm) (5010 mm)	8"	12 1/2"	9"	12 1/2"
11'-1 1/2" to 14'-7" (3381 mm) (4445 mm)	18"	18 1/2"	3"	3 1/2"	19"	19 1/2"	3 1/2"	4 1/2"	16'-5" to 24'-4 1/2" (5013 mm) (7428 mm)	Not Applicable	9 1/2"	13 1/2"	
14'-7 1/2" to 17'-1" (4448 mm) (5207 mm)	19"	19 1/2"	3 1/2"	4 1/2"	20"	20 1/2"	4 1/2"	5 1/2"	over 24'-4 1/2" (7428 mm)	Consult Technical Services			
17'-1 1/2" to 20'-1" (5210 mm) (6121 mm)	20"	20 1/2"	3 1/2"	4 1/2"	21"	21 1/2"	4 1/2"	5 1/2"					
over 20'-1" (6121 mm)	Consult Technical Services				Consult Technical Services								